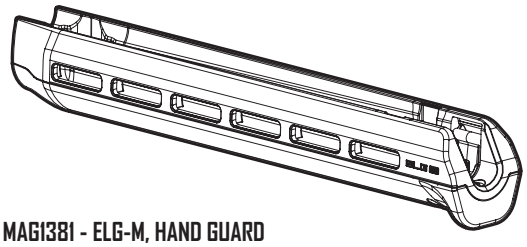
This document contains technology subject to the Export Administration Regulations (15 C.F.R. Parts 730-774). A prior authorization or license from the U.S. Department of Commerce, Bureau of Industry and Security (BIS) is required prior to the export, re-export, release, or transfer of this document to a non-U.S. person whether in the United States or abroad.

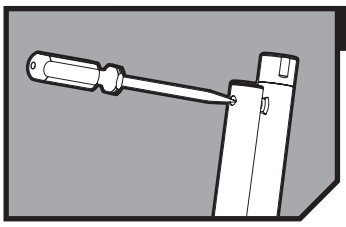


MAG1381 - ELG-M, HAND GUARD

REQUIRED TOOLS:
5/64th" hex key and 1/8th" hex key

ELG™ MARLIN HAND GUARD INSTALLATION INSTRUCTIONS

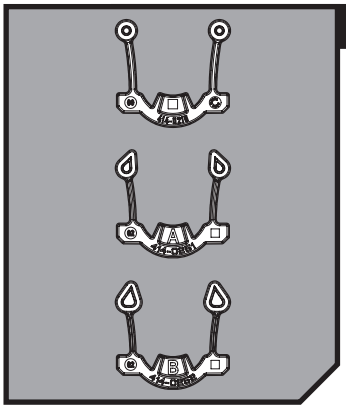
WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.



STEP 1: HAND GUARD PREPARATION

Remove factory hand guard and factory hand guard retaining cap per manufacturer instructions.

NOTE: Reinstall magazine tube retaining cap.



STEP 2: IDENTIFY MAGAZINE TUBE CLAMP

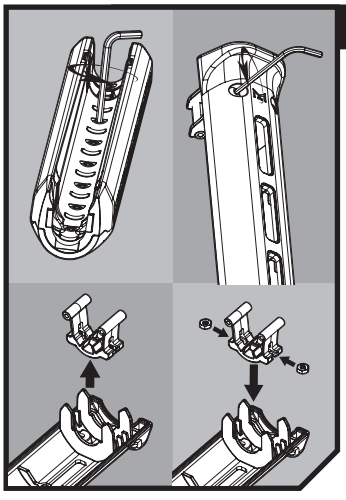
Select the correct magazine tube clamp to be used with the hand guard depending on the Marlin model and caliber:

Preinstalled clamp - 1895 .45-70 Govt

Clamp "A" - 1894 .44 Rem Mag/.44Special
1894 .45 Colt
336 30-30 Win

Clamp "B" - 1894 .357 Mag/.38 Special
1894 10mm Auto

NOTE: If installing on a 1895, the clamp does not need to be changed. Proceed to Step 5.



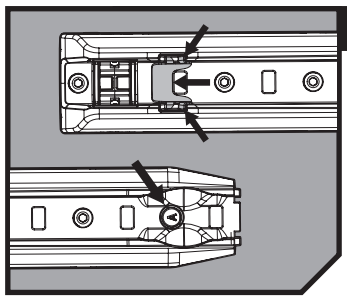
STEP 3: INSTALL APPROPRIATE CLAMP

Separate the upper and lower halves of the hand guard by removing the 7 interior screws. Remove the preinstalled clamp by removing the two screws on the bottom of the hand guard. Remove the two nuts from their slots in the clamp and insert into the appropriate clamp.

Reinstall the clamp into the hand guard by tightening the screws until threads are captured by the nuts. Reassemble the upper and lower halves by tightening the 7 interior screws to 10-12 in-lbs.

NOTE: The clamp can be orientated in either direction to be correct.

CAUTION: Do not over tighten. Over tightening can cause damage to the hand guard.

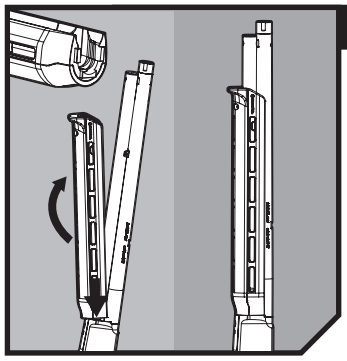


STEP 4: INSTALL INSERT AND SPACER

For 1894 and 336 models only, it is necessary to install the included steel insert into the tenon pocket.

If clamp **"A"** or **"B"** are installed, install the spacer that corresponds with the clamp letter over the top of the rear-most screw head by pressing into the counterbore.

NOTE: Ensure that the insert is installed in orientation matching the image.

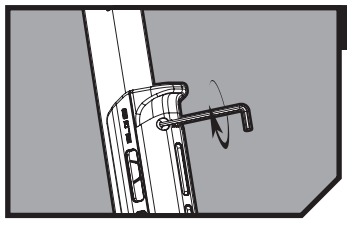


STEP 5: INSTALL ELG MARLIN HAND GUARD

Align firearm and hand guard such that the 3 retaining tabs at the rear of the hand guard mate with the receiver. At a slight angle place the tabs in the front of the receiver.

While keeping pressure to the rear of the hand guard rotate the front of the hand guard up to and around the magazine tube. A slight pop feeling should be observed as the hand guard presses over the magazine tube.

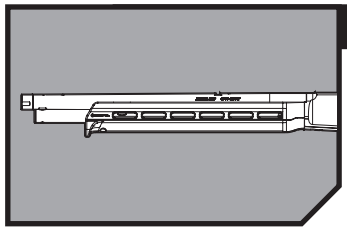
NOTE: Ensure that the hand guard barrel tenon slot aligns with the barrel tenon.



STEP 6: TIGHTEN HAND GUARD SCREWS

While keeping slight reward pressure on the hand guard, tighten the 2 screws on the bottom of the hand guard.

CAUTION: Do not over tighten. Over tightening can cause damage to the hand guard and/or magazine tube.



STEP 7: VERIFY INSTALL

Perform final inspection including function test to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at www.magpul.com.

NOTE: Always test fire your weapon before using it in an operational environment.