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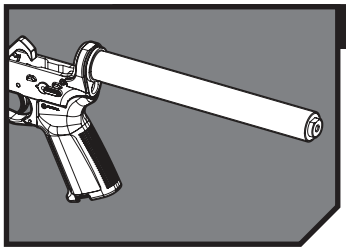
MOE® RIFLE STOCK INSTALLATION INSTRUCTIONS

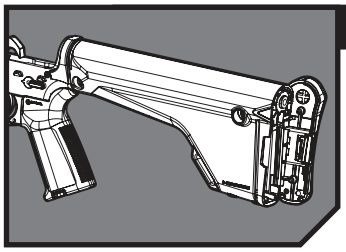
⚠ WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.



STEP 1: REMOVE FACTORY STOCK

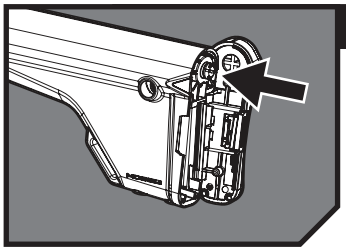
If applicable, remove factory stock per manufacturer instructions. Make sure to retain the *take down pin spring* and *detent* in the lower receiver.

NOTE: The MOE Rifle Stock requires a rifle receiver extension as shown.



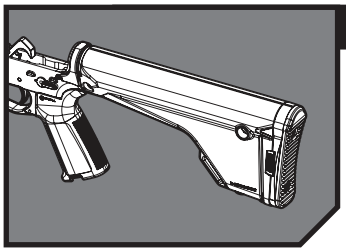
STEP 2: STOCK PREPARATION

Open the *MOE Rifle Storage Door* by depressing the *Push Lock* on the left side of the stock. Verify the *takedown spring* and *detent* is placed properly in the *lower receiver*. Slide the *MOE Rifle Stock* over the *rifle receiver extension*. Make sure the *takedown pin spring* does not bind when seating the stock.



STEP 3: SECURE STOCK

Using a *flat blade screw driver*, secure the *MOE Rifle Stock* with the provided *Vented Mounting Screw* and tighten until hand tight. Do not use any other screw to mount the *stock* as it may affect weapon cycling or damage the *stock*. Then close the *MOE Rifle Storage Door*.



STEP 4: VERIFY INSTALL

Perform final inspection including function test per ***US Army TM 9-1005-319-23&P Unit and Direct Support Maintenance Manual*** to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at www.magpul.com. Always test fire your weapon before using it in an operational environment.

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