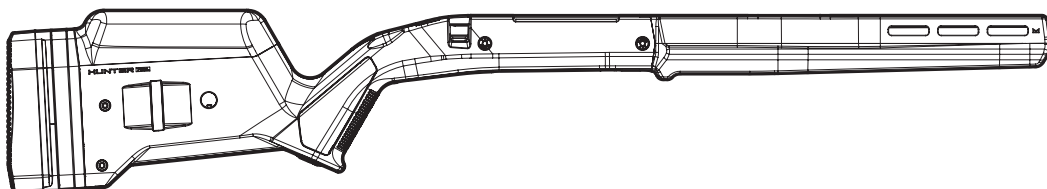




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HUNTER 700L STOCK

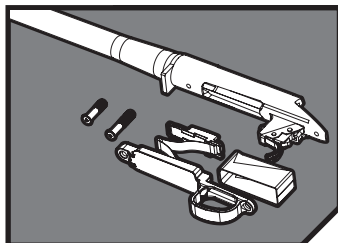


MAG483 MAGPUL HUNTER 700L STOCK

INSTALLATION INSTRUCTIONS

! WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.

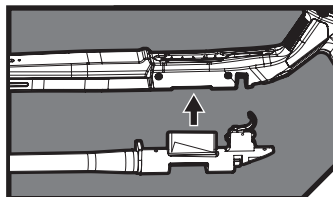
DISASSEMBLE RECEIVER



DISASSEMBLE RECEIVER

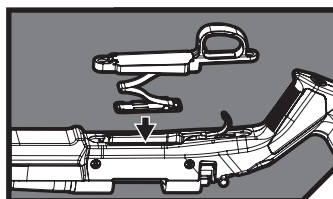
Remove *bolt assembly*, *receiver* and *action screws* from existing *stock* using the manufacturer's instructions.

Note: Switch the *safety mechanism* to the *Safe position*.



STEP 2

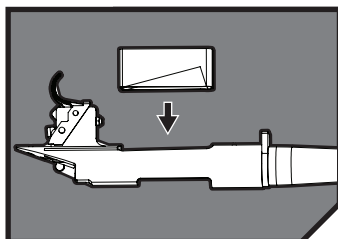
With the *receiver* upside down, place the *Hunter 700L* over the *receiver* and *trigger assembly*.



STEP 3

Install the *trigger guard* into the *Stock*.

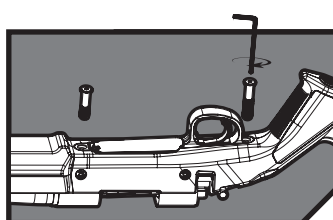
INSTALL RECEIVER



STEP 1

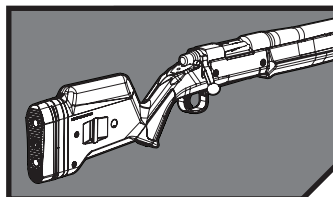
If reinstalling the factory *Remington®* trigger guard install the *internal magwell* into the rifle.

If installing the *Magpul Bolt Action Magazine Well* refer to the instructions provided with that product.



STEP 4

Install the *action screws*. Tighten both the front and rear *action screws* to 55-60 inch pounds.

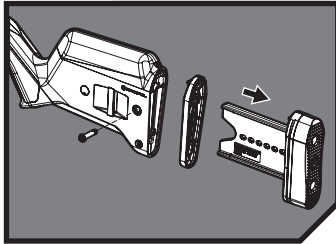


STEP 5

To replace the *bolt assembly*, the *Cheek Riser* will need to be removed. Refer to *Cheek Riser* installation instructions.

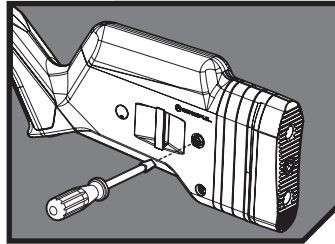


LENGTH OF PULL ADJUSTMENT



STEP 1: LENGTH OF PULL ADJUSTMENT

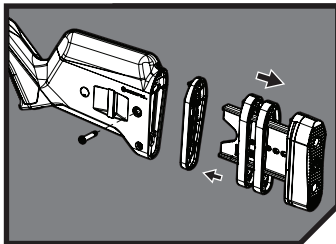
Remove the *Butt-Pad Slider* by loosening the *Dual-Drive Slider Screw* and removing. The *Slider* can then be pulled out of the back of the stock.



STEP 3: LENGTH OF PULL ADJUSTMENT

Re-install *Butt-Pad Slider* by sliding back into *Stock*, with tab on front of *LOP Spacer* or *Butt-Pad Slider* fitting into slot on rear of *Cheek Riser*. Re-install *Slider Screw* and tighten with *screwdriver*.

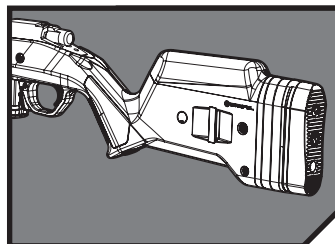
Caution: Do not over tighten. Over tightening can cause damage to the *Stock* or *Slider*.



STEP 2: LENGTH OF PULL ADJUSTMENT

Add 1/2" *LOP Spacer* onto the *Butt-Pad Slider*. *Spacers* nest into each other with the open end toward the *Butt-Pad*. Up to 4 *Spacers* can be installed to achieve desired *LOP*. No more than 4 *LOP Spacers* for a total length of 2 extra inches can be used.

Warning: DO NOT use with *Butt-Pad Slider* extended without *LOP Spacers* between *Slider* and *Stock*, as damage to *Stock* can result.

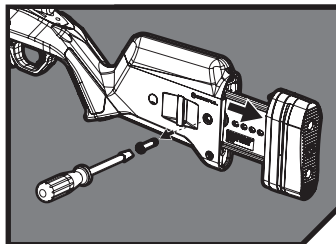


STEP 4: VERIFY INSTALL

Perform final inspection including functions test to verify correct installation. If you experience any issues during installation, please contact us at www.magpul.com.

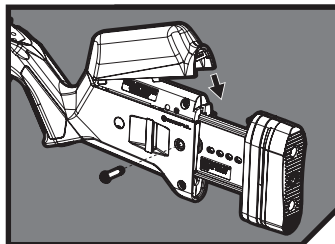
Note: Always test fire your weapon before using it in an operational environment.

CHEEK RISER INSTALLATION



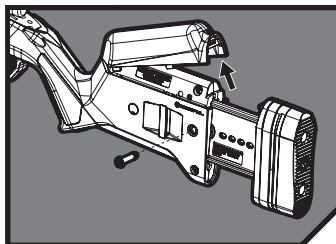
STEP 1: LOP SLIDER REMOVAL

Remove the *Butt-Pad Slider* by loosening the *Dual-Drive Slider Screw* and removing. The *Slider* can then be pulled out of the back of the *Stock*.



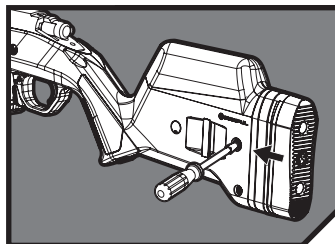
STEP 3: INSTALL CHEEK RISER

Place desired *Cheek Riser* onto *Stock Body* hooking front into *Stock Body* first, then lowering rear into place.



STEP 2: REMOVE ORIGINAL CHEEK RISER

Lift and remove *Cheek Riser* away from *Stock Body*.

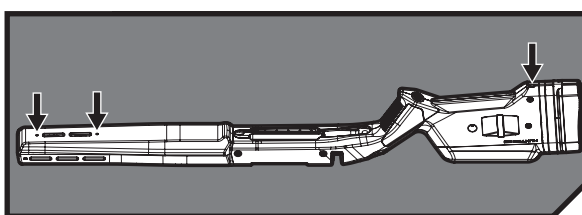


STEP 4: REINSTALL BUTT-PAD SLIDER

Re-install *Butt-Pad Slider* by sliding back into *Stock*, with tab on front of *LOP Spacer* or *Butt-Pad Slider* fitting into slot on rear of *Cheek Riser*. Re-install *Slider Screw* and tighten with *screwdriver*.

Caution: Do not over tighten. Over tightening can cause damage to the *Stock* or *Slider*.

DOMESTUD SLING MOUNTS INSTALLATION



DOMESTUD SLING MOUNTS

Drill points are provided for dome stud sling swivels front and rear. Use #10-32 X 3/8" long dome stud swivels.

Drill front and rear dimples using a #21 (0.159") drill, mark drill bit to allow for a max hole depth of .375"-.400" front and rear. For best results cut threads into plastic with a #10-32 tap.

WARNING: Drilling deeper may damage the stock. Please consult a gunsmith for professional installation.