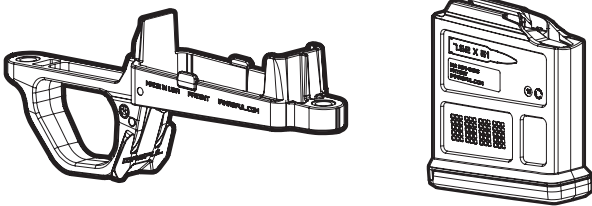




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BOLT ACTION MAGAZINE WELL & PMAG 5 7.62 AC™

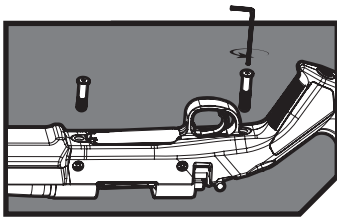


MA497 BOLT ACTION MAGAZINE WELL & PMAG 5 7.62 AC

INSTALLATION INSTRUCTIONS

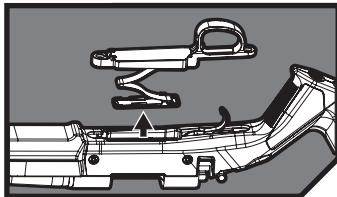
⚠ WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.

DISASSEMBLE RECEIVER



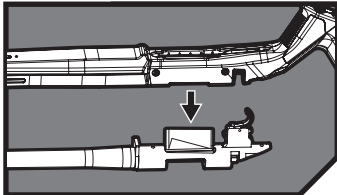
STEP 1

Remove receiver and action screws from Hunter 700 using the manufacturer's instructions. (Switch the safety mechanism to the Safe position)



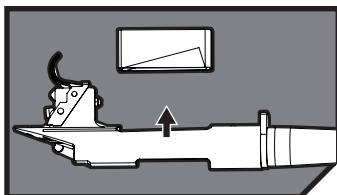
STEP 2

Remove the trigger guard from the rifle.



STEP 3

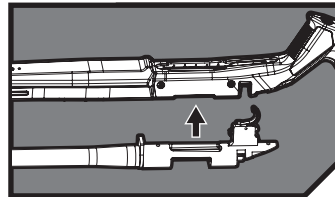
Lift the stock and floor plate up and away from the receiver and trigger assembly.



STEP 4

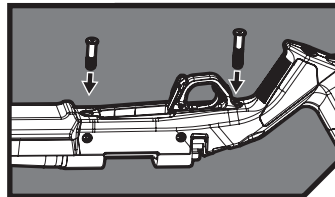
Remove the internal magazine from the rifle.

INSTALL MAGPUL BOLT ACTION MAGWELL



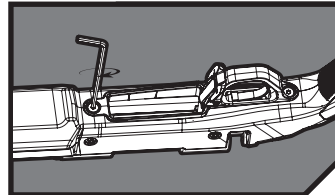
STEP 1

With the receiver upside down, place the Hunter 700 over the receiver and trigger assembly.



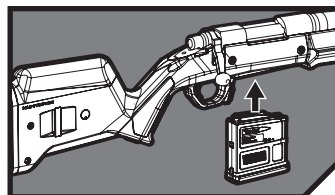
STEP 2

Install the Magpul Bolt Action Magazine Well into the stock along with the action screws.



STEP 3

Tighten both the front and rear action screws to 55-60 [in-lb].



STEP 4

Replace the bolt assembly per the manufacturer's instructions.

Insert PMAG 5 AC™ magazine into the magwell.