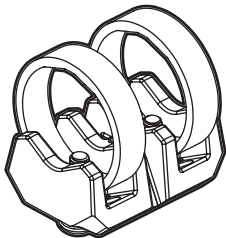




LIGHT MOUNT V-BLOCK & RINGS



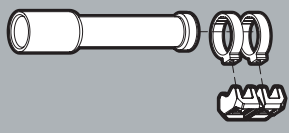
- ⚠ WARNING:** BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.
- ⚠ CAUTION:** PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING. COMPONENTS UNDER SPRING PRESSURE MAY EJECT FORCEFULLY AND COULD CAUSE INJURY.
- ⚠ WARNING:** OBSERVE SAFE FIREARM HANDLING PRACTICES AT ALL TIMES. FAILURE TO DO SO MAY RESULT IN SERIOUS BODILY INJURY OR DEATH. MAGPUL INDUSTRIES SHALL NOT BE RESPONSIBLE FOR INJURY, DEATH OR PROPERTY DAMAGE RESULTING FROM FAULTY INSTALLATION, MISUSE, ILLEGAL USE, OR MODIFICATION OF THIS PRODUCT.

INSTALLATION INSTRUCTIONS

The *Magpul Light Mount V-Block and Rings* can be used to attach a normal handheld light from .75" to 1.040" diameter to any Magpul Surefire Scout Light-compatible mount, including the *MOE Scout Mount*, *Cantilever Rail/Light Mount*, *Offset Light/Optic Mount*, and *Offset Light Mount*. The *Light Mount V-Block and Rings* kit is a direct replacement for the identical components included in the *Rail Light Mount*.

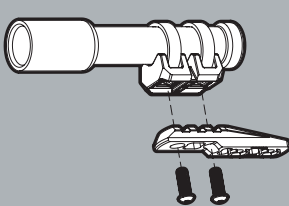
Throughout these instructions, the Scout Light-compatible mounting surface from the above products will be referred to as the *Mount Base* for brevity.

STEP 1: Install Light In Rings and Rings in V-Block



Insert *light* through the *Rings* and align *Rings* in *V-Block* so the two 8-32 x 5/8" *Button Head Cap Screws* can be installed through the *Mount Base* for your application.

STEP 2: Install V-Block Assembly onto Base



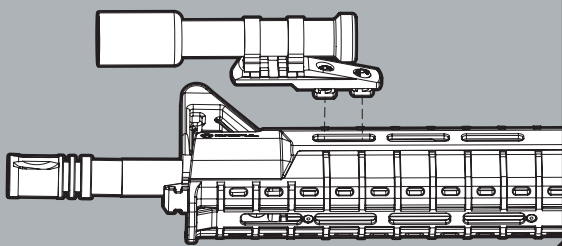
Insert the two 8-32 x 5/8" *Button Head Cap Screws* through the *Mount Base*, up into the *V-Block*, and into the *Rings*. Start the *Screws* into the threads in the *Rings*.

Using a 3/32" *hex wrench* (Not Included), tighten the 8-32 x 5/8" *Button Head Cap Screws* to secure the *light* in the *Rings* and the *Rings* to the *Mount Base*.

- ⚠ WARNING:** Exceeding specified installation torque limit when installing light mount rings can result in permanent damage to your flashlight and/or mount components. Installation torque for light mount ring using the provided screws is 10-15 in/lbs.

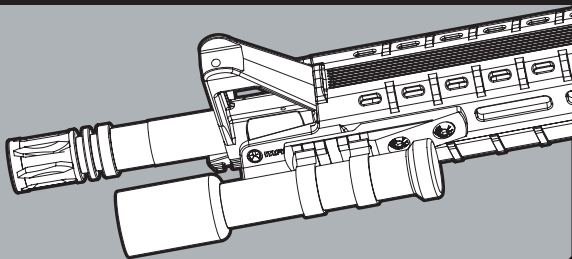
STEP 3: Install Mount onto Mounting Surface

Install *Mount Base* to mounting surface. For *M-LOK* products, use the included *General M-LOK Accessory Installation Instructions*. (072-0087)



NOTE: When using the *Light Mount V-Block and Rings* with the *Cantilever Rail/Light Mount* or similar bases, the supplied stubby 1/8" *hex wrench* allows tightening of the *M-LOK mounting screws* under the reduced clearance caused by the light tailcap location.

STEP 4: Verify Installation



Perform final inspection including function check per **US Army TM 9-1005-23&P Unit and Direct Support Maintenance Manual (3-97)** to verify proper weapon function.

Always test fire your weapon before using it in an operational environment.