



X-22 BACKPACKER OPTIC MOUNT

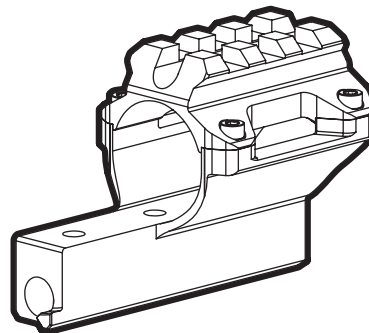


WARNING

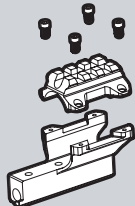
BEFORE STARTING! MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY & THE SAFETY IS ENGAGED.



READ ALL INSTRUCTIONS BEFORE PROCEEDING TO AVOID LOSING ANY SMALL COMPONENTS.

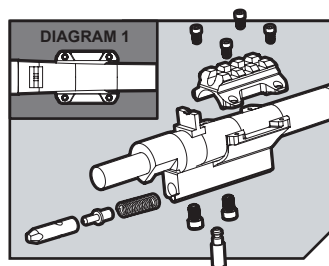


X-22 BACKPACKER OPTIC MOUNT INSTALLATION INSTRUCTIONS



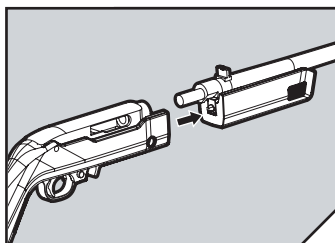
DISASSEMBLE X-22 BACKPACKER OPTIC MOUNT

Using a 3/32" hex key, remove the (4) 4-40 socket head cap screws from the X-22 Backpacker Optic Mount and separate the optic mount top from the base. Set the components aside, ensure all items are accounted for.



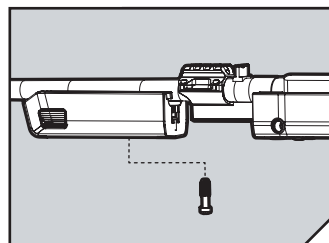
STEP 3: INSTALL X-22 BACKPAKER OPTIC MOUNT

Align the X-22 Backpacker Optic Mount base on the barrel. Apply non-permanent thread lock agent to the two mounting screws and insert them into the optic base to attach the base to the barrel. Ensure the barrel is centered on the optic mount base and tighten the mounting screws. (see diagram 1) Re-install the optics mount top and (4) 4-40 socket head cap screws. Tighten to 5 [in-lb] (*Do not over torque*). Re-install barrel block components.



STEP 1: REMOVE BARREL ASSEMBLY

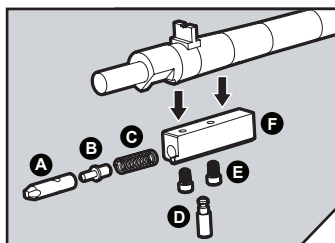
Separate barrel from receiver following factory instructions.



STEP 4: INSTALL BARREL

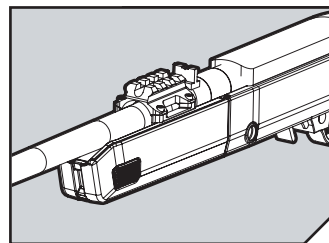
Install Forend to barrel and set gap ensuring it does not interfere with the stock when "taking down" the rifle. Tighten screw to 20 [in-lb] (*Do not over torque*).

Note: Takedown block may need to be adjusted if desired gap isn't achievable. Please refer to manufacturer's instructions for adjustment. If you find your forend does not align well with the stock body, adjustment of the barrel block may be needed.



STEP 2: REMOVE BLOCK

Depress the locking plunger (A) and remove the locking lever (D). If necessary, use a small screw driver to relieve pressure on the plunger detent (B). Slowly release pressure on the locking plunger and remove locking plunger, plunger detent, and plunger spring (C). Use a 9/64" hex key to remove the (2) mounting screws (E). Remove the locking block (F) from the barrel.



STEP 5: VERIFY INSTALL

Verify install and perform function check per factory instructions.

Note: Upon installation, the safety switch may rotate and put the detent spring out of alignment. If necessary, rotate safety by hand to re-engage detent.