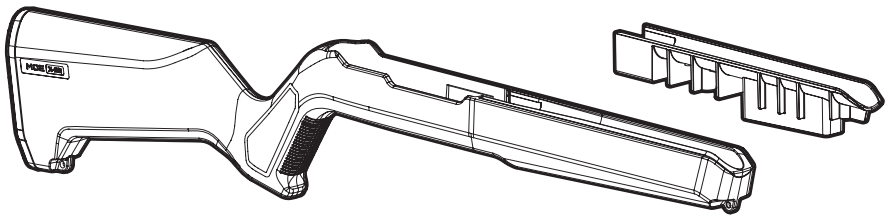
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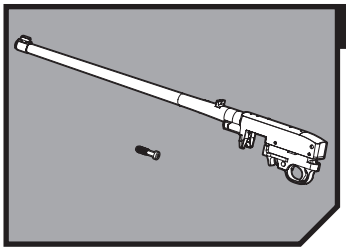
MAG1428 - MOE® X-22 STOCK

Recommend Tools: 3/32" hex key

MOE® X-22 STOCK INSTALLATION INSTRUCTIONS

WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.

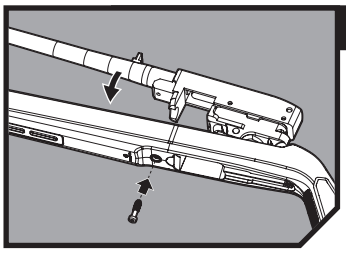
INSTALLING RECEIVER



STEP 1

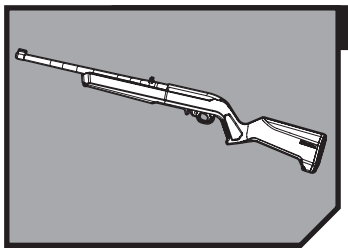
Remove *receiver* and *screw* from existing stock per manufacturer's instructions.

Note: Be sure safety switch is centered during removal and installation of receiver.



STEP 2

Place *receiver* into *MOE® X-22 Stock*, install *receiver screw*, and tighten *screw* to *20 [in-lb]* according to manufacturer's instructions.



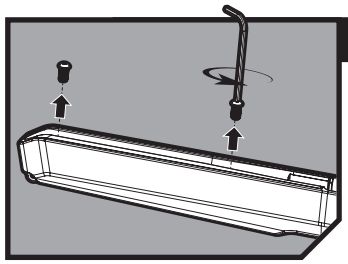
STEP 3

Verify Install and perform function check, including safety switch function.

Note: Upon installation the safety switch may rotate and put the detent spring out of alignment. If necessary, rotate safety by hand to re-engage detent.

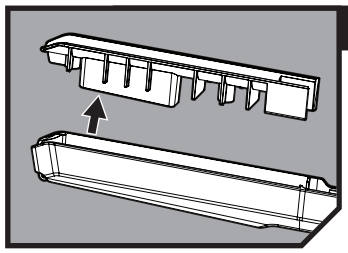
BARREL TRAY SWAP

CHANGING TO BULL BARREL PROFILE



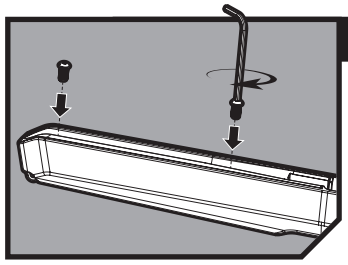
STEP 1

Remove *Barrel Tray Screws* (2) using *3/32" hex key*.



STEP 2

Push the *Barrel Tray* up by pressing against the *M-LOK® slots*, grasp the forend and tray and pull apart.



STEP 3

Re-install *Barrel Tray Screws* and hand tighten to *12 [in-lb]*.

Note: Be sure barrel tray is fully seated prior to re-installing screws.